

**Garant**
**Clamping toolholder PDJNL 93°, for indexable inserts DN., left-hand, Shank / insert size: 25/15mm**

**Order data**

Order number	250611 25/15
GTIN	4045197650573
Item class	21T

**Technical description**

suitable indexable insert	DN.. 1506..
Shank size	25 mm
Shim pins pack	259044 2
Shim punches pack	259047 2
Head length L <sub>1</sub>	35 mm
Lever screw	259018 7
Shim	259031 28
Insert size	15 mm
Lever	259015 8
ISO code toolholder	PDJNR/L 2525M15
Functional width L <sub>4</sub>	32 mm
Overall length L	150 mm
Standard	DIN ISO 5610
Application type	left-hand
Through-coolant	no

Setting angle $\kappa$	93 degrees
Application	External longitudinal turning
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Type of product	Boring bar

## Accessories

Lever Type 8	259015 8
Lever screw Type 7	259018 7
Shim Type 28	259031 28
Set of shim pins 10 pieces Type 2	259044 2
Shim punches set 10 pieces Type 2	259047 2
Torque screwdriver with scale, to take interchangeable blades maximum torque 500 cNm	659957 500
Precision Bit for hexagon, 1/4 inch E 6.3 Hexagon 3 mm	674242 3